



Bergamid™ A70 G30 H BK101

Polyamide 66

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Automotive Specifications	• GM QK 003013 H Color: EM00005057xx Black
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.36 g/cm ³	1.36 g/cm ³	ISO 1183
Molding Shrinkage - Flow	3.0E-3 to 6.0E-3 in/in	0.30 to 0.60 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Stress	23200 psi	160 MPa	ISO 527-2
Flexural Modulus	1.16E+6 psi	8000 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength	4.3 ft·lb/in ²	9.0 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.126 in (3.20 mm)	464 °F	240 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 194 °F	80.0 to 90.0 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Rear Temperature	500 to 536 °F	260 to 280 °C
Middle Temperature	500 to 536 °F	260 to 280 °C
Front Temperature	500 to 536 °F	260 to 280 °C
Mold Temperature	149 to 185 °F	65.0 to 85.0 °C

Injection Notes
Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.

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